

PCT / IB 0 3 / 0 1 5 8 8

Europäisches **Patentamt**

European **Patent Office**

Office européen des brevets

22 APR 2003

REC'D 0 1 MAY 2003

PCT WIPO

Bescheinigung

Certificate

Attestation

Die angehefteten Unterlagen stimmen mit der ursprünglich eingereichten Fassung der auf dem nächsten Blatt bezeichneten europäischen Patentanmeldung überein.

The attached documents are exact copies of the European patent application conformes à la version described on the following page, as originally filed.

Les documents fixés à cette attestation sont initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patent application No. Demande de brevet nº Patentanmeldung Nr.

02076560.8

PRIORITY DOCUMENT

SUBMITTED OR TRANSMITTED IN COMPLIANCE WITH RULE 17.1(a) OR (b)

DDIADITV

Der Präsident des Europäischen Patentamts; Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets p.o.

R C van Dijk

Best Available Copy





Office européen des brevets



Anmeldung Nr:

Application no.: 02076560.8

Demande no:

Anmeldetag:

Date of filing: 22.04.02

Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

Koninklijke Philips Electronics N.V. Groenewoudseweg 1 5621 BA Eindhoven PAYS-BAS

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention: (Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung. If no title is shown please refer to the description.
Si aucun titre n'est indiqué se referer à la description.)

Luminescent screen

In Anspruch genommene Prioriät(en) / Priority(ies) claimed /Priorité(s) revendiquée(s)
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/Classification internationale des brevets:

H01J/

Am Anmeldetag benannte Vertragstaaten/Contracting states designated at date of filing/Etats contractants désignées lors du dépôt:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

1

Luminescent screen

5

10

15

20

25

EPO - DG 1

2 2 04 2002



The invention relates to a luminescent screen comprising particles of luminescent material embedded in an inorganic material. The invention also relates to a discharge lamp comprising such a luminescent screen.

A luminescent screen as mentioned in the opening paragraph is known from US 5,808,407. The known luminescent screen is part of a fluorescent lamp. In a fluorescent lamp in which the particles of luminescent material are not embedded in an inorganic layer, mercury present in the lamp vessel interacts with the luminescent materials. This leads to a depreciation of the properties of the luminescent materials. Additionally mercury disappears from the discharge into the luminescent materials during the life of the fluorescent lamp. This mercury consumption has to be accounted for when the lamp is manufactured by including more mercury in the lamp vessel than would have been necessary if the mercury consumption were absent. This is undesirable from an environmental point of view. In the past attempts have been made to reduce the mercury consumption by coating the particles of luminescent material with a coating that does not interact strongly with mercury. Alternatively a coating of such a material has been applied to the whole luminescent screen. Although both these measures reduce the mercury consumption to some extent, a relatively high mercury consumption still remains because the surface are of the luminescent screen remains very high. This high surface area is caused by the pores existing between the individual luminescent particles. The problem of the high surface area can be overcome by embedding the particles of luminescent material in an inorganic material as described in US 5,808,407. Since the inorganic material fills up the pores between the luminescent particles the remaining surface area becomes very small so that only a small amount of interaction between the luminescent screen and mercury can take place. The inorganic material that is used for the embedding in US 5,808,407 is an aluminosilicate. A serious drawback of this material is that cracks form in the surface of the luminescent screen, when the luminescent screen is thicker than a few μm . These cracks cause an increase in the surface area of the luminescent screen and also cause the surface of luminescent particles to be exposed to interaction with mercury, so that the known luminescent screen does no longer provide a very Ċ

5

10

15

20

25

30

2

low mercury consumption when its thickness is higher than approximately 1 μ m. However, to make sure that virtually all of the UV radiation that is generated in the discharge is absorbed by the luminescent particles, it is desirable to form a luminescent screen with a thickness that equals several times the average diameter of the luminescent particles. Since in practice the diameter of luminescent particles is often in the order of magnitude of a μ m, this requires the luminescent screen to have a thickness of at least several μ m.

The invention aims to provide a luminescent screen in which the luminescent particles are embedded, that has a very low virtually crackfree surface area even when the luminescent screen has a comparatively high thickness.

A luminescent screen as mentioned in the opening paragraph is therefor characterized in that the inorganic material comprises aluminium phosphate.

It has been found that comparatively thick crackfree luminescent screens could be formed making use of aluminium phosphate.

It was also found that even thicker crackfree luminescent screens could be obtained in case the inorganic material further comprises particles of an inorganic oxide oxide preferably aluminium oxide or silicon oxide. The particles function as a filler material. In order to realize a good filling of the pores between the luminescent particles it is essential that the average diameter of the metal oxide particles is much smaller than the average diameter of the luminescent particles. In practice it was found that when the average diameter of the luminescent particles is several µm, the average diameter of the metal oxide particles is preferably several nm.

A luminescent screen according to the invention is very suitable for use in a discharge lamp, more in particular a fluorescent lamp, for reasons pointed out hereabove. Such a discharge lamp usually comprises a lamp vessel that is transparant for visible light and the luminescent screen is preferably deposited on part of an inner wall of the lamp vessel. A luminescent screen according to the invention can also be deposited on part of an outer wall of the lamp vessel.

It has been found that although the surface area of a luminescent screen according to the invention is relatively small a further decrease in mercury consumption can be realized by covering the luminescent screen with a top layer. This top layer should be formed out of a material that has a comparatively small interaction with mercury. Good results have been obtained for top layers comprising a compound that is chosen from the group formed by yttrium oxide, yttrium-strontium borate and aluminium oxide.

5

10

15

3

Fluorescent lamps according to the invention can for instance be manufactured by mixing luminescent particles and aluminium oxide particles in water with mono aluminium phosphate and applying the resulting slurry to the wall of a lamp vessel using techniques that are well known in the art. The lamp is subsequently dried at a temperature of approximately 100C and heated in air at a temperature in the range 300C-400C so that an aluminium phosphate matrix is formed containing the aluminium oxide particles and the luminescent particles. Alternatively a luminescent layer only comprising the luminescent particles can be applied to the wall of a lamp vessel making use of application techniques well known in the art. Subsequently a slurry comprising aluminium oxide (or silicon oxide) and mono aluminium phosphate is brought into contact with the luminescent layer. This way the pores between the luminescent particles become filled with this slurry and the slurry also covers the surface of the luminescent layer. The lamp is subsequently dried and heated in air. A top coating of for instance yttrium oxide can also be applied by covering the luminescent screen with a solution of yttrium acetate, drying and heating at a temperature in the range 500°C – 600°C.

CLAIMS:

10

20

EPO - DG 1

2 2. 84. 2002



- 1. A luminescent screen comprising particles of luminescent material embedded in an inorganic material, characterized in that the inorganic material comprises aluminium phosphate.
- 5 2. A luminescent screen as claimed in claim 1, wherein the inorganic material further comprises particles of an inorganic oxide.
 - 3. A luminescent screen as claimed in claim 2, wherein the inorganic oxide comprises a compound chosen from the group formed by aluminium oxide and silicon oxide.
 - 4. A discharge lamp equipped with a luminescent screen as claimed in claims 1, 2 or 3.
- A discharge lamp as claimed in claim 4, wherein the discharge lamp comprises
 a lamp vessel that is transparant for visible light and the luminescent layer is deposited on
 part of an inner wall or part of an outer wall of the lamp vessel.
 - 6. A discharge lamp as claimed in claim 5, wherein the luminescent screen is covered by a top layer.
 - 7. A discharge lamp as claimed in claim 6, wherein the top layer comprises a compound chosen from the group formed by yttrium oxide, yttrium-strontium-borate and aluminium oxide.
- 25 8. A discharge lamp as claimed in claims 4-7, wherein the discharge lamp is a fluorescent lamp.

ABSTRACT:

5

19.04.2002

EPO - DG 1

2 2 04 2002



In a fluorescent lamp mercury consumption is reduced by embedding the luminescent particles making up the luminescent layer in a matrix of aluminium phosphate comprising aluminium oxide particles and covering the embedded luminescent particles with a top coating of e.g. yttrium oxide.

Application No internati-PCT/IB 03/01588

A. CLASSII IPC 7	H01J61/46 C09K11/02	
According to	International Patent Classification (IPC) or to both national classification and IPC	
B. FIELDS		•
Minimum do IPC 7	cumentation searched (classification system followed by classification symbols) H01J C09K	
Documentat	on searched other than minimum documentation to the extent that such documents are included in the fields so	earched
	ata base consulted during the international search (name of data base and, where practical, search terms used ternal, PAJ, CHEM ABS Data, WPI Data, INSPEC, IBM—TDB	
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
х	US 4 276 363 A (MANABE TOSHIKATSU ET AL) 30 June 1981 (1981-06-30) the whole document	1-3
Х	US 2 697 668 A (ADAM MARKOSKI JOHN ET AL) 21 December 1954 (1954-12-21) the whole document	1-3
х	EP 0 372 560 A (KASEI OPTONIX) 13 June 1990 (1990-06-13) page 3, line 44-52; claims 1-3	1,2

	-/			
Y Further documents are listed in the continuation of box C. Patent family members are listed in annex.				
Special categories of cited documents: A' document defining the general state of the art which is not considered to be of particular relevance E' earlier document but published on or after the international filing date L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O' document referring to an oral disclosure, use, exhibition or other means P' document published prior to the international filing date but later than the priority date claimed	 *T* later document published after the international filing date or priority date and not in conflict with the application but dited to understand the principle or theory underlying the invention *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. *&* document member of the same patent family 			
Date of the actual completion of the international search 8 July 2003	Date of mailing of the international search report 17/07/2003			
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Drouot-Onillon, M-C			

PATENT ABSTRACTS OF JAPAN vol. 014, no. 194 (E-0919), 20 April 1990 (1990-04-20) & JP 02 040854 A (NICHIA CHEM IND LTD), 9 February 1990 (1990-02-09)

abstract

X

1,4,8

Internatid pplication No PCT/IB 03/01588

		PC1/1B 03/01588	
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	I Continued to while Mo	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
X	PATENT ABSTRACTS OF JAPAN vol. 003, no. 148 (M-083), 7 December 1979 (1979-12-07) & JP 54 124583 A (MATSUSHITA ELECTRIC WORKS LTD), 27 September 1979 (1979-09-27) abstract	1,4	
X	PATENT ABSTRACTS OF JAPAN vol. 013, no. 461 (C-645), 18 October 1989 (1989-10-18) & JP 01 178584 A (NICHIA CHEM IND LTD), 14 July 1989 (1989-07-14) abstract	1,2	
X	DATABASE WPI Section Ch, Week 197450 Derwent Publications Ltd., London, GB; Class L03, AN 1974-86447V XP002245054 & JP 49 043076 B (DAINIPPON TORYO KK), 19 November 1974 (1974-11-19) abstract	1	
X	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 24, 11 May 2001 (2001-05-11) & JP 2001 181624 A (NIPPON CHEM IND CO LTD), 3 July 2001 (2001-07-03) abstract	1	
X	PATENT ABSTRACTS OF JAPAN vol. 003, no. 147 (C-066), 5 December 1979 (1979-12-05) & JP 54 124881 A (MATSUSHITA ELECTRIC WORKS LTD), 28 September 1979 (1979-09-28) abstract	1	
X	PATENT ABSTRACTS OF JAPAN vol. 013, no. 546 (C-661), 6 December 1989 (1989-12-06) & JP 01 223193 A (NICHIA CHEM IND LTD), 6 September 1989 (1989-09-06) abstract -/		

Internation olication No
PCT/IB 03/01588

	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	Relevant to claim No.
Category *	Citation of document, with Indication, where appropriate, of the relevant passages	Versami in cramii i.ec.
x	DATABASE CA 'Online! CHEMICAL ABSTRACTS SERVICE, COLUMBUS, OHIO, US; SUN, JUTANG ET AL: "Effect of surface treatment on stability of lanthanum oxide bromide phosphor" retrieved from STN Database accession no. 112:65869 CA XP002245053 abstract & REACTIVITY OF SOLIDS (1989), 7(4), 331-42, 1989,	1
X	DATABASE EPODOC 'Online! EUROPEAN PATENT OFFICE, THE HAGUE, NL; XP002246769 abstract & KR 8 300 681 A (HITACHI) 28 March 1983 (1983-03-28)	

2

Internation plication No PCT/IB 03/01588

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
US 4276363 A		30-06-1981	JP	1340797 C	14-10-1986
03 42/0303	^	00 00 1501	ĴΡ	55069934 A	27-05-1980
			JP	60055943 B	07-12-1985
			DE	2942999 A1	22-05-1980
			FΙ	793291 A	26-04-1980
			GB	2034910 A ,B	11-06-1980
			NL	7907869 A ,B,	29-04-1980
US 2697668	A	21-12-1954	NONE		
EP 0372560		13-06-1990	JP	2155983 A	15-06-1990
2, 00,2000			JP	2525656 B2	21-08-1996
			CA	2004844 A1	08-06-1990
			DE	68921565 D1	13-04-1995
			DE	68921565 T2	05-10-1995
			EP	0372560 A2	13-06-1990
			KR	168412 B1	15-01-1999
			us	5126204 A	30-06-1992
			US	5167990 A	01-12-1992
JP 02040854	Α	09-02-1990	JP	1878184 C	07-10-1994
01 0201000.			JP	5087939 B	20-12-1993
JP 54124583	A	27-09-1979	NONE		
JP 01178584	A	14-07-1989	JP	2543737 B2	16-10-1996
JP 49043076	В	19-11-1974	NONE		
JP 2001181624	A	03-07-2001	NONE		
JP 54124881 4	Α		NONE		
JP 01223193 4	A		NONE		
KR 8300681	A	28-03-1983	NONE		